



2005-UP DODGE HEMI TRUCK SHORTY HEADERS Part# 4009/40090 NOTE; WILL NOT FIT 2500 4x4!

INSTALLATION INSTRUCTIONS

Tools Required; Jack, stands (or lift) 10,13,15,16 & 17mm sockets 3/8" socket and combination wrench, swivel, extensions.

- Step 1** Disconnect battery
- Step 2** Lift vehicle as high as possible. **NOTE! Be sure to use heavy duty jack stands on a firm level surface.**
- Step 3** Unplug all oxygen sensors.
- Step 4** Loosen the nuts that clamp the mid pipes to the tailpipe section.
- Step 5** Remove the nuts that attach the mid pipes to the factory exhaust manifolds, remove mid pipes from vehicle.
- Step 6** Remove the heat shields from the factory exhaust manifolds and motor mounts.
- Step 7** Unbolt and remove the factory exhaust manifolds.
- Step 8** If necessary, transfer the oxygen sensors from factory manifolds to the BBK parts.
- Step 9** Install the supplied collector studs onto the BBK headers.
- Step 10** Determine which mounting holes on the headers are slotted, hold one of the gaskets up to the cylinder head and start threading the corresponding supplied bolts through the gasket into the cylinder heads. You only need to get the bolts started. 3-4 turns will be plenty (this will hold the gaskets and allow the headers to hang in place while you work).
- Step 11** Install the BBK headers by sliding the slots down onto the started bolts (over the gaskets) then inserting and tightening all of the supplied bolts.
- Step 12** Re-install the mid pipes. Tighten the collector flanges using the supplied washers and nuts and tighten the clamps at the tailpipe section.
- Step 13** Plug in all oxygen sensors
- Step 14** Re-connect battery.

Note; To prevent exhaust leaks after installation, BBK recommends that you go back and retighten the headers bolts after 100 miles and that you add them to your regular maintenance checklist.